# **OvenSENTINEL**<sup>TM</sup>

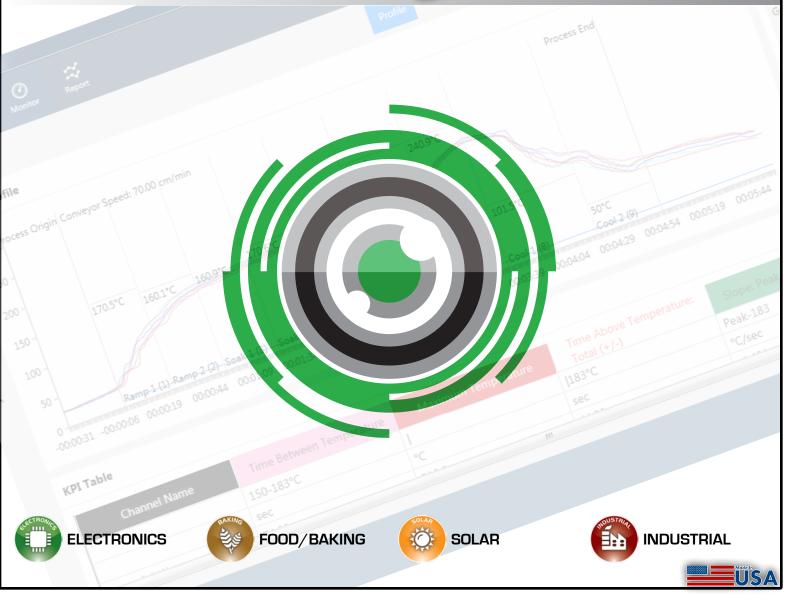
New product innovation from ECD



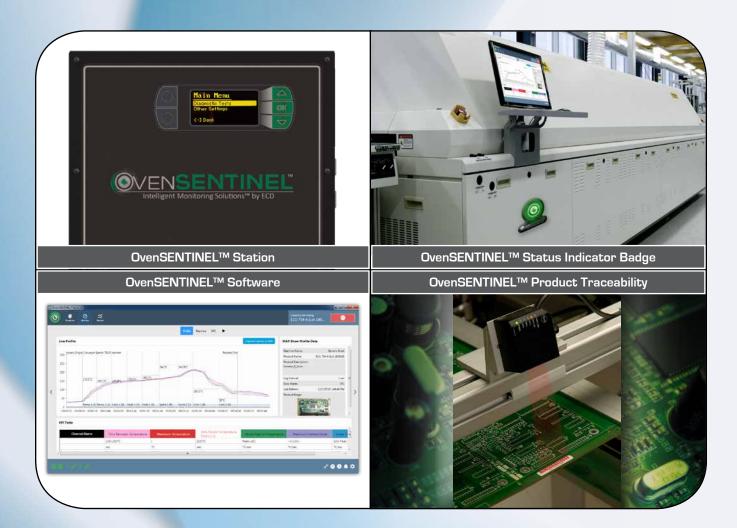
OvenSENTINEL™, the latest continuous monitoring solution from ECD, sets the new standard in reflow process monitoring and product traceability. OvenSENTINEL™ leapfrogs competitor product to deliver un-matched measurement and visibility - down to the board and profile specification level - isolating and analyzing potentially damaging process variations. Completely customizable with user-specified dashboards, expanded sensor inputs, and flexible data extractions. OvenSENTINEL™ allows detailed and actionable reflow process oversight.



### ◆ <u>WWW.OVENSENTINEL.COM</u>



### **Intelligent Continuous Monitoring**



### **SYSTEM INCLUDES:**

- OvenSENTINEL™ Station
- Status Badge Green, Yellow & Red
- Oven Zone Thermal Probe (custom per specific oven model)
- Installation Kit for your brand of Oven
- Board In & Conveyor Speed Sensors
- OvenSENTINEL™ Software
- Users Operation Guide

### **SYSTEM OPTIONS:**

- Board Dropped Single & Dual Lane
- Missing Bar Code
- SMEMA Interface Single & Dual Lane
- Power Monitoring
- Light Tower Red, Green & Yellow w/Alarm

### DYNAMIC MEASUREMENT CAPABILITIES

- Flexible data extraction that goes beyond standard metrics
- Open architecture that is integration-ready for future measurement needs.
- Unique design allowing extended sensor types and meastures along with density with location profile technology



### **INDUSTRY 4.0+**

- Industry accepted SQL database with mirroring, aggregation built in.
- Easy integration and full featured reporting delivers actionable data and deep analytics
- CFX Ready

### **AUTOMATED THERMAL PROFILING**

 Auto start / arm/profile generation/product change over



### **FULL-FEATURED TRACEABILITY**

- Local and remote database support
- Dynamic and full featured traceability record.
- Extended sensor inputs allows for monitoring of additional needed measures like O2

### **CONTINUOUS QUALITY MONITORING**

- Precise PASS / FAIL for every board
- Intuitive interface supports multiple lanes, ovens, and factories
- Responsive and programmable event actions and notifications



### **OVENSENTINEL™ SOFTWARE**

- Continuous oven monitoring
- Process Data Archiving and Playback
- Automatic Statistical Process Control Charting
- Out-of-Specification Alarm
- Trusted traceability with patent-pending TrueProfile™ technology



## **SPECIFICATIONS**

### **SENSORS**

Custom Zone Thermal Probe per Oven Make & Model Optical Board Entry and Exit Inductive Conveyor Speed

### **MAXIMUM PROBE TEMPERATURE**

Flexible Probe: 350°C (662°F) Solid Probe: 350°C (662°F)

### **DISPLAY / NOTIFICATION**

Status Badge / Light Tower (Optional):

- Green: System In Spec
- · Yellow: System Warning
- Red: Out-of-Spec Indicator

### **PHYSICAL**

Station (W x H x D):

• 266.7mm (10.5") x 241.3mm (9.5") x 47.6mm (1.88")

### STATION INPUTS (59 TOTAL)

Thermocouple (24):

• Type K, ± 1.5°C (2.7°F)

Digital (7):

- Boolean: True/False (1/0)
- Frequency: 10-1,000Hz ± 1 Hz
- Period: 0-10 Seconds ± 1 Millisecond

RS-485 (1):

• MODBUS Protocol

RS-232 (2):

ASCII

### SOFTWARE REQUIREMENTS

Microsoft Windows® 7 or higher
OvenSENTINEL™ Software: MS SQL (Included)

### **PATENT**

U.S. PATENT No. 6,402,372 & Patent Pending.

### WARRANTY

OvenSENTINEL™ System \*:

• 2 Years

Custom Oven Zone Temperature Probes\*:

• Flexible Probe: 2 Year

\*Warranty is void if incorrectly installed

### **WEBSITE**

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